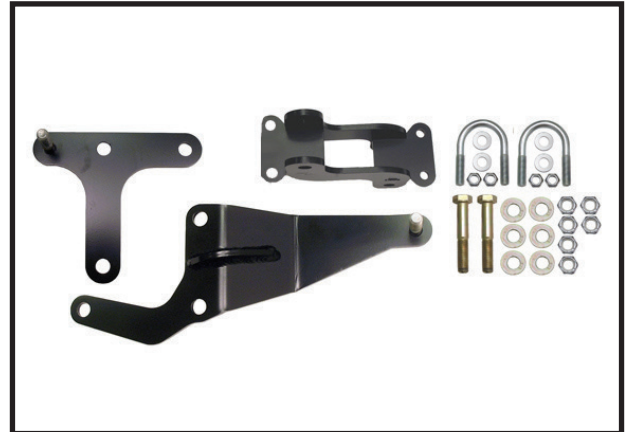


7929 Lincoln Ave. Riverside, CA 92504
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PART #	DESCRIPTION
32170	99-04 FSD DUAL STABILIZER BRACKET KIT

COMPONENTS INCLUDED	
(1) 134073 99-04 FSD DUAL STABILIZER CENTER MNT FRONT W SHIELD (1) 134074 99-04 FSD DUAL CENTER STABILIZER MNT REAR	(1) 134071 SIDE MOUNT (PASS) (1) 134072 SIDE MOUNT (DRVR)
HARDWARE INCLUDED	
32170H HARDWARE KIT	
(4) 605121 3/8-16 NYLOCK NUT (4) 605133 3/8 FLAT WASHER (2) 605140 3/8-16 X 1.500 ID X 2.500 U-BOLT	(2) 605308 1/2-13 X 3.000 HHCS (4) 605321 1/2-13 NYLOCK NUT (4) 605330 1/2 FLAT WASHER
TOOLS REQUIRED	
FLOOR JACK JACK STANDS TORQUE WRENCH	
TECH NOTES	
N/A	



WARNING!
** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!
** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.
** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

INSTALLATION

1. ENSURE TRUCK IS IN GEAR OR IN PARK, SET PARKING BRAKE, TURN OFF ENGINE AND CHOCK TIRES!
2. Passenger side mount: remove the passenger side U-bolt nuts and washers from the bottom side of the axle perch. Only do one side at a time so that the opposite side holds the axle in place.
3. Slide the mount over 3 of the 4 U-bolt threads with the 1/2" stud pointing upwards and reinstall the nuts with loc tight. [Torque to spec] (120 lb-ft)
4. Driver's side mount: With the passengers side fully reassembled now remove the U-bolt nuts from the driver's side.
5. Install the driver's side mount so that it extends up and over the tie rod with the 1/2" stud pointing downward in front of the tie rod. reinstall the nuts with loc tight and [Torque to spec]. (120 lb-ft)
6. Center mount: it is important that the center mount is in the correct location on the tie rod to ensure full steering throw!
7. There are 4 indentations near the middle of the stock tie rod. Align the U-bolt in the tab with the notch closest to the driver's side. Drop the rear center link half down over the tie rod, make sure that the tangs engage in the slot of the mating part! Install u-bolts with a little play, these will be tightened later. [FIGURE 1]

FIG.1



8. Install 4 sleeves in shock eyelets with a light coat of grease.

9. These shocks are nitrogen charged and are difficult to compress by hand! To aid in installation install the front shock with the wheel turned mostly to the right and the rear shock with the wheel turned mostly to the left. Install the shaft end into the center link first using 1/2" x 2.5" bolt and washers then slide the body end of the shock over the stud and fasten with a washer and nylock nut.

10. Recheck center link alignment with notch as it may have shifted due to shock pressure. Tighten U-bolt around tie rod (35 lb-ft) tighten 1/2" shock bolts. (65 lb-ft)

11. Cycle steering all the way both directions and check for shock bottoming and full steering travel!

12. Recheck all hardware!

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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