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8-18-2023 REV.A

PART #

51016

## DESCRIPTION

22-23 TUNDRA REAR COIL SPACER KIT

COMPONENTS INCLUDED		
(2) 154182 22 TUNDRA SPRING SPACER	(2) 154183 REAR COIL SPACER NUT TAB	
HARDWARE INCLUDED		
(4) 605202 7/16-14 X 1.250 HHCS GR8 YZINC (4) 605230 7/16 SAE FLAT WASHER GOR8 YZINC	(1) 605969 VIBRATITE RED 2ML BULLET	
TOOLS REQUIRED		
RATCHET EXTENSIONS TORQUE WRENCH	5/8" SOCKET / WRENCH	<b>00</b>
TECH NOTES		
1. ADVERTISED LIFT HEIGHT RANGES ARE FOR A STOCK EQUIPPED VEHICLE. INCREASING WEIGHT OF VEHICLE DUE TO ACCESSORIES WILL ALTER LIFT RANGE.		
2. NOT COMPATIBLE WITH TRD PRO.		WARNING!
3. NOT COMPATIBLE WITH AVS EQUIPPED TRUCKS.		** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE
4. NOT COMPATIBLE WITH AIR RIDE EQUIPPED TRUCKS		NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!
INSTALLATION		** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.
		** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO
<b>1.</b> If spring spacers are to be used, install those now. They are identical left to right. Use the supplied 7/16-14 x 1.25 bolts and washers. The nut plate will		BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE

To right. Use the supplied  $7/16-14 \times 1.25$  bolts and washers. The nut plate will be placed on top of the coil bucket.

 $\pmb{2}.$  The slotted hole will go towards the front of the truck. The circled holes will be the ones used. [FIGURE 1]

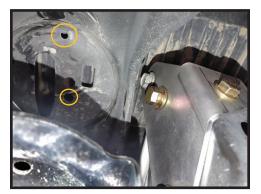


FIG.1 (Passenger Side)

**3.** Tighten the bolts to 50 ft-lbs. Install the coil bumpstop into the coil and insert the coil spring back into position. Be sure the lower pig tail fits into the axle perch correctly. [FIGURE 2]

COVERED UNDER ICON'S WARRANTY POLICY.



FIG.2

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE. RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

## ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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