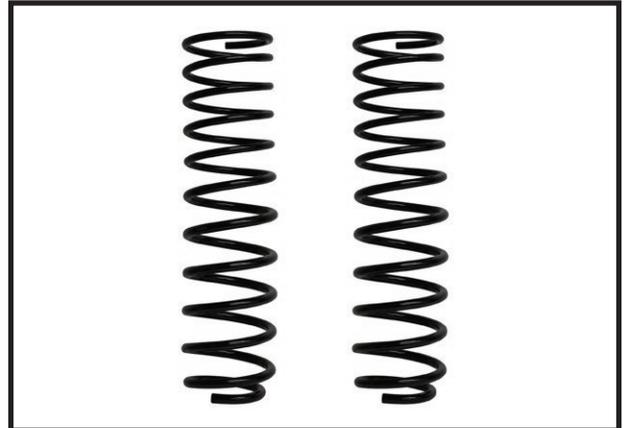


7929 Lincoln Ave. Riverside, CA 92504
Phone: 951.689.ICON | Fax: 951.689.1016

PART #	DESCRIPTION
95231	21-24 RAPTOR GEN3 1" REAR OVERLAND COIL SPRING KIT

COMPONENTS INCLUDED	
(2) 198590 21 RAPTOR TRIPLE RATE OVERLAND COIL SPRING	
HARDWARE INCLUDED	
N/A	
TOOLS REQUIRED	
JACK JACK STAND TORQUE WRENCH	15MM SOCKET / WRENCH 18MM SOCKET / WRENCH
TECH NOTES	
<p>1. DO NOT COMBINE WITH COIL SPACERS OR DAMAGE MAY OCCUR.</p> <p>2. INTENDED FOR 300 LB. CONSTANT ADDITIONAL LOAD TO OBTAIN 1" DESIRED LIFT IN RIDE HEIGHT.</p>	



WARNING!
<p>** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.</p>

INSTALLATION

- Using a properly rated jack, raise the rear of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the rear wheels.
- Using a jack, support the rear axle then disconnect the shocks from the axle. Slowly lower the axle an additional 2". Make sure to NOT OVER EXTEND the brake lines and ABS wires. This is necessary to create enough room to install the new springs.
- Remove the stock springs by lifting the lower end of the coil up and over the lower spring mount. Due to rubber bushing stiffness you may need to pull down on the suspension. If it is still too stiff to remove the spring then you may loosen the bolts on the control arms.
- Transfer the upper rubber isolator from the stock spring to the new spring. Make sure the plastic lower spring isolator is indexed properly in the lower mount.
- Install the ICON springs. Install the top first then lift the lower up and over the mount with the pig tail in the same orientation as the factory springs, make sure the springs are seated properly. [FIGURE 1]
- Reconnect the shocks to the axle.
- Install wheels and lower vehicle to the ground. [Torque to factory spec]
- If you loosened control arm bolts, then retighten them when the vehicle is sitting on the ground and at ride height.

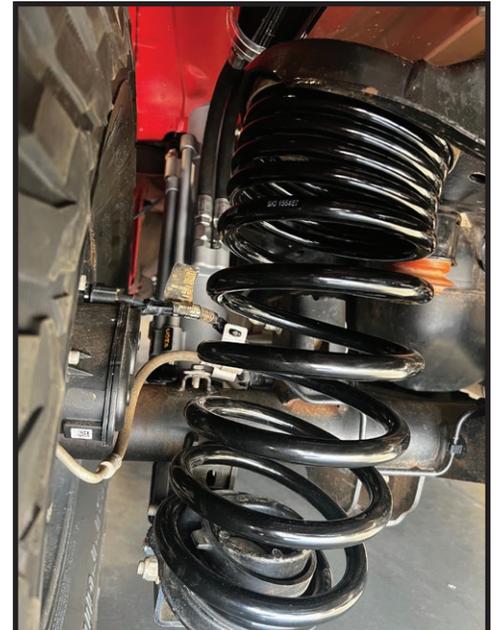


FIG.1

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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