

JL/JT PRO SERIES FRONT BUMPER

DOCUMENT: INST_25164_REVA • UPDATED: MAY 2021

Thank you for purchasing this ICON Vehicle Dynamics product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call (951) 689-ICON as soon as possible.



APPLICATION

These installation instructions apply to the following products:

25164 18-UP JEEP JL / 20-UP JT PS FRONT BUMPER W/ BAR & TABS

25165 18-UP JEEP JL / 20-UP JT PS FRONT BUMPER W/ STINGER & TABS

COMPONENTS INCLUDED

(1) JL-JT PRO Series Front Bumper

HARDWARE INCLUDED

- (8) 7/16 Gr8 SAE Flat Washer
- (8) 7/16-14 G8 Nylon Insert Lock Nut

TECH NOTES

NOTE: These installation instructions are based on a clean installation on to a stock vehicle. Previously modified vehicles may require additional steps.

TOOLS REQUIRED

- Ratchet with extension, 18mm & 3/4" sockets
- Torque wrench

FOG LIGHT COMPATIBILITY

NOTE: The recessed fog light mounts on this bumper are compatible with the OE Jeep LED Fog Lamps, which are available as optional or standard equipment on all Jeep JL and JT models. The standard halogen fog lamps do NOT bolt in. However, LED cube lights from Rigid and other manufacturers may be easily installed, using adapter plates available from the LED light manufacturers.

IMPORTANT NOTICES - PLEASE READ FIRST

- ▼ READ ALL INSTRUCTIONS THOROUGHLY
 FROM START TO FINISH BEFORE BEGINNING
 INSTALLATION! IF THESE INSTRUCTIONS ARE
 NOT PROPERLY FOLLOWED SEVERE FRAME,
 SUSPENSION AND TIRE DAMAGE MAY RESULT
 TO THE VEHICLE!
- ✓ ICON VEHICLE DYNAMICS RECOMMENDS
 ALL INSTALLATION TO BE PERFORMED BY A
 PROFESSIONAL SHOP/SERVICE TECHNICIAN.
 PRODUCT FAILURE CAUSED BY IMPROPER
 INSTALLATION WILL NOT BE COVERED UNDER
 ICON'S WARRANTY POLICY.

INSTALLATION INSTRUCTIONS

- Ensure the vehicle is placed on a flat, level surface with the transmission in PARK, the tires chocked, and the emergency brake ON. Wear safety glasses from this point forward.
- 2. Remove the stock skid plate or plastic lower valance using a 13mm and 16mm.



FIG. 1

- 3. If your Jeep is equipped with factory fog lamps, reach behind the bumper and disconnect the fog lamp wiring harness from the chassis wiring harness. Disconnect and remove any other accessories from the front bumper such as a winch or off-road lights.
- 4. Use an 18mm deep socket with extension to remove the (8) nuts holding the bumper to the bumper mounting flanges on the end of each