



## 23-UP CANYON COLORADO SKID PLATE

DOCUMENT: INST\_73032\_REVA

Thank you for purchasing this ICON Vehicle Dynamics product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call (951) 689-ICON as soon as possible.



## APPLICATION

These installation instructions apply to the following products:

**73032** 23 Canyon / Colorado Trans Skid Plate

## COMPONENTS INCLUDED

- (1) 174084 23 Canyon/Colorado Skid Plate
- (1) 73032H 23 Canyon/Colorado Skid Plate Hardware Kit

## HARDWARE INCLUDED

- (7) 606004 18-8 Stainless Steel M8-1.25 X 35MM Flat Head Screw
- (7) 606005 (M8) Countersunk Washer
- (7) 606014 M8-1.25 U CLIP BLK PHOS

## TECH NOTES

-Installation time: 15 mins.

## TOOLS REQUIRED

- Jack/Jack Stand
- Torque Wrench
- 5mm Hex Bit
- Flat Head Screw Driver
- 12mm Socket/Wrench

## IMPORTANT NOTICES - PLEASE READ FIRST

- ✓ **READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**
- ✓ **ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

## INSTALLATION INSTRUCTIONS

1. Place the truck on a flat surface with the parking brake engaged, chock the REAR/FRONT tires.
2. Use a suitable floor jack in the manufacturer designated spot on the frame to lift the front of the truck, then place a suitable jack stand under the frame and set the truck down securely on the jack stand. NEVER WORK UNDER AN UNSUPPORTED VEHICLE.
3. Remove the factory front skid plate and remove all OE nut clips. [FIG. 1]

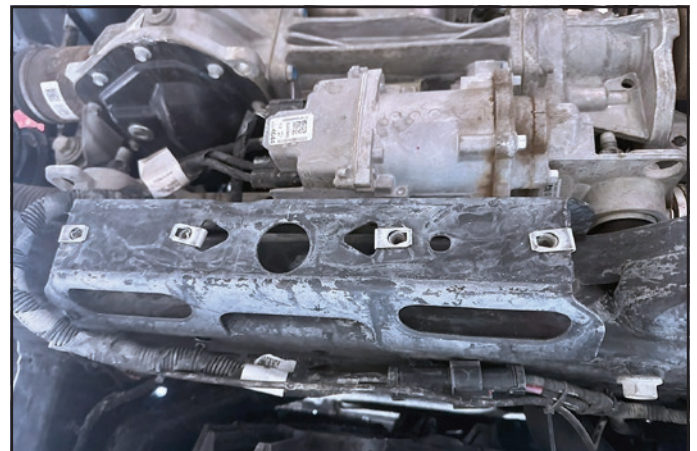


FIG. 1



4. If installing 73031 please do so first.
5. With the factory nut clips removed installed the provided nut clips. Gather the provided bolts and washers placing some loctite on the threads. Then hold the trans skid in to place. [FIG. 2]



FIG. 2

6. Hold the TRANS SKID PLATE in position with the help of a jack stand. Install the 8mm flat head socket head screw and 8mm countersunk washer with a 5mm hex bit as shown. Do not full tight screws down if installing Trans skit plate until the skid plate is installed. [FIG. 3]



FIG. 3

7. Tighten the M8 screws [Torque to 19.8 ft-lbs.]



**RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.**

**ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY**

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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