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PART #	DESCRIPTION
22005	07-UP 4.5-6" JK FRONT COILOVER CONVERSION KIT

COMPONENTS INCLUDED

(1) 124000 JK FRT TRACK BAR BRACKET	(1) 124022 JK FRT DRAG LINK
(1) 124010 JK FRT LOWER CO MT (DRVR)	(1) 124033 JK FRT CO ANCHOR (DRVR)
(1) 124011 JK FRT LOWER CO MT (PASS)	(1) 124034 JK FRT CO ANCHOR (PASS)
(1) 124012 JK FRT CO MNT (DRVR)	(1) 125101 BRAKE LINE KIT
(1) 124013 JK FRT CO MNT (PASS)	(1) 22005H HARDWARE KIT

HARDWARE INCLUDED

22005H HARDWARE KIT - BAG 1 - STEERING & TRACK BAR

(1) 127001 JK STEERING FLIP ADAPTER STEM	(1) 605150 3/8-16 U-BOLT 2.500 ID X 3.125 L X 1.250 THREAD
(1) 127002 JK STEERING FLIP TOP DOME	(1) 605350 1/2-20 LOCK NUT
(1) 127003 JK STEERING FLIP TAPER SLEEVE	(1) 605445 9/16-12 x 3.000 BOLT
(1) 294002 NUT PLATE 3/8-16 X 2.5	(1) 605450 9/16-12 LOCK NUT
(1) 295511 JM12T ROD END F1 FIT	(2) 605455 9/16 FLAT WASHER
(3) 605101 3/8-16 X 1.000 BOLT	(1) 605525 5/8-18 LOCK NUT
(4) 605122 3/8-16 LOCK NUT	(1) 605640 3/4-16 JAM NUT
(7) 605133 3/8 FLAT WASHER	

22005H HARDWARE KIT - BAG 2 - SWAY BAR LINKS

(2) 127014 JK FRONT SWAYBAR LINK	(8) 605330 1/2 FLAT WASHER
(2) 295503 RIGHT HAND ROD END	(4) 605350 1/2-20 LOCK NUT
(2) 295504 LEFT HAND ROD END	(2) 605355 1/2-20 JAM NUT
	(2) 605356 1/2-20 LEFT HAND JAM NUT

22005H HARDWARE KIT - BAG 3 - SPACERS

(2) 127012 JK FRONT BUMP STOP SPACER 3.75"	(2) 605133 3/8 FLAT WASHER
(2) 605118 3/8-16 X 4.500 ALLEN BOLT	(4) 605455 9/16 FLAT WASHER
(2) 605122 3/8-16 LOCK NUT	

22005H HARDWARE KIT - BAG 4 - UPPER MOUNTS

(2) 124037 JK CO ANCHOR DOUBLER	(2) 605306 1/2-13 X 2.500 BOLT
(4) 154012 1/2-13 NUT TAB	(2) 605322 1/2-13 LOCK NUT
(4) 605101 3/8-16 X 1.000 BOLT	(8) 605330 1/2 FLAT WASHER
(6) 605108 3/8-16 X 1.250 BOLT	(2) 605505 5/8-18 X 2.000 BOLT
(10) 605122 3/8-16 LOCK NUT	(2) 605508 5/8-18 X 1.500 BOLT
(20) 605133 3/8 FLAT WASHER	(4) 605525 5/8-18 LOCK NUT
(4) 605301 1/2-13 X 1.250 BOLT	(8) 605530 5/8 FLAT WASHER

22005H HARDWARE KIT - BAG 5 - LOWER MOUNTS

(2) 139004 SLEEVE .750 X .510 X 1.450	(4) 605122 3/8-16 LOCK NUT
(4) 605016 5/16 FLAT WASHER	(8) 605133 3/8 FLAT WASHER
(2) 605076 5/16-18 LOCK NUT	(2) 605311 1/2-13 X 4.000 BOLT
(2) 605080 5/16-18 X 1.000 BOLT	(2) 605322 1/2-13 LOCK NUT
(4) 605101 3/8-16 X 1.000 BOLT	(4) 605330 1/2 FLAT WASHER

TOOLS REQUIRED

JACK	15/16" SOCKET / WRENCH
JACK STANDS	CENTER PUNCH
CUT-OFF WHEEL	HAMMER
8MM SOCKET / WRENCH	SANDER
10MM SOCKET / WRENCH	5/16" DRILL BIT
15MM SOCKET / WRENCH	3/8" DRILL BIT
18MM SOCKET / WRENCH	11/32" DRILL BIT
19MM SOCKET / WRENCH	3/4" DRILL BIT
21MM SOCKET / WRENCH	BLACK SPRAY PAINT
1/2" SOCKET / WRENCH	7/32" ALLEN WRENCH
9/16" SOCKET / WRENCH	DRILL
3/4" SOCKET / WRENCH	TORQUE WRENCH

TECH NOTES

1. INSTALLING THIS KIT REQUIRES AN AFTERMARKET FRONT DRIVESHAFT FOR ALL YEAR JK'S FOR CLEARANCE AT FULL DROOP. 2012-UP MODELS REQUIRE EXHAUST SPACERS FOR CLEARANCE AT FULL DROOP. 2007-11 YEARS REQUIRE TRIMMING OF FACTORY SKIDPLATE/CROSSMEMBER DEPENDING ON VEHICLE OPTIONS FOR AFTERMARKET DRIVESHAFT CLEARANCE AT FULL DROOP.

2. THIS KIT IS ADJUSTABLE BETWEEN 4.5-6" OF LIFT FOR A STOCK EQUIPPED 4 DOOR JK. BUMPERS, WINCHES, ACCESSORIES, ETC... WILL ALTER HEIGHT RANGE. FOR BEST RIDE QUALITY ICON RECOMMENDS SETTING THIS KIT UP AT 4.5" OF LIFT.

3. IF GOING ABOVE 4.5" OF LIFT, AN ADJUSTABLE ICON TRACK BAR IS RECOMMENDED.

4. FAILURE TO CLEARANCE FRAME IN STEP 16 WILL LEAD TO COIL/FRAME INTERFERENCE AND POSSIBLE SHOCK SHAFT FAILURE. THIS IS NOT COVERED UNDER ICON'S WARRANTY POLICY.



WARNING!

**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLTION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

INSTALLATION

1. Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove wheels.

2. Remove the front track bar from the axle using a 21mm socket/wrench. The axle may move slightly when taking the bolt out. (FIGURE 1)

FIG.1



FIG.2

3. Remove the front sway bar links (will not be reused) using an 18mm and 19mm socket/wrench. (FIGURE 2)

4. Remove the steering drag link from the knuckle and the turnbuckle adjuster using a 21mm and 15mm socket/wrench.

5. Disconnect the driveshaft from the front differential using a 15mm socket/wrench. An aftermarket driveshaft is required for all year JK's and driveshafts are available through ICON. 2012-up JK's will also require an ICON exhaust spacer kit for clearance at full droop. 07-11 JK's will require checking the driveshaft clearance at full droop, trimming will vary depending on which factory skid plate configuration the vehicle is equipped with.

6. Remove the front brake line bracket from the frame and axle. Brake lines will be replaced later. Free the lower bracket from the coil seat using a 10mm socket/wrench.

7. Disconnect the front differential breather tube from the frame. (**RUBICON**) Disconnect plug to electric locker at this time.

8. Support the axle housing with a floor jack and remove the front shocks using a 16mm and 18mm socket/wrench. The shocks are limiting droop, so **MAKE SURE THE AXLE IS WELL SUPPORTED, OR IT WILL FALL WHEN THE SHOCKS ARE REMOVED!**

9. Slowly lower the axle to unload the springs, then remove coil springs and rubber spring isolators.

10. Install the (127012) bump stop spacers from hardware bag 3: Drill a 3/8" hole in the middle of the lower spring seat where the bump stop hits. Using the supplied hardware from bag 3 and a 9/16" socket/wrench, fasten the bump stop spacers to the axle using 3/8" (605118) allen bolts, (605122) nuts, and (605133) washers. In bump stop hardware bag 3 there are 4 (605455) washers, these washers are used to space the skid plate down and provide clearance for the aftermarket driveshaft during droop. (FIGURE 3)

FIG.3

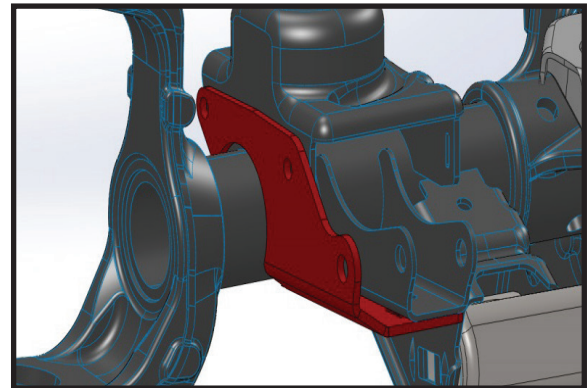


FIG.4

11. Fasten the (124010) lower coilover mount on the axle using the hardware in bag 5. Place the ICON coilover mount under the OEM shock mount and using the 2 bottom holes in the OEM shock mount and 3/8" (605101) bolts with (605122) nuts and (605133) washers to loosely attach the coilover mount. Use the supplied 5/16" (605080) bolt with (605076) nut and (605016) washers to connect the 1 aligned bolt hole that screws into the side of the bump stop mount. Install the supplied 1/2" (605311) shock bolt to line all 3 holes up and then drill the front side hole through the factory coil seat to 3/8". Install the supplied hardware. The rearward side 5/16" bolt will be removed and replaced with the supplied flange head bolt in the brake line kit during brake line installation. (FIGURE 4)

NOTE: THE FACTORY LOWER SHOCK MOUNTS ARE CONSTRUCTED OF A THIN GAUGE MATERIAL THAT IS SUSCEPTIBLE TO BENDING DURING HEAVY OFF-ROAD USE. IF THE MOUNTS ARE DEFORMED, IT MAY BE NECESSARY TO BEND THEM BACK INTO PLACE TO ALLOW THE ICON COILOVER MOUNTS TO LINE UP PROPERLY.

12. On the driver side, begin installing the upper coilover shock mount (124012) using the hardware in bag 4. Slip the mount over the upper OEM stem top shock mount. Insert the supplied 5/8" (605508) bolts, (605530) washers, and (605525) nuts, allowing it to hang in place. Do not tighten yet. Some factory components in the wheel well may need to be loosened to ease the installation process. Place the anchor bracket on top of the coil bucket with holes facing rearward to match holes on coilover mount. Use supplied (605108) hardware to attach anchor bracket to shock mount loosely. Do not tighten yet. Some of the fenderwell components may need to be slightly trimmed on certain models to speed up the installation process. (FIGURE 5)

FIG.5

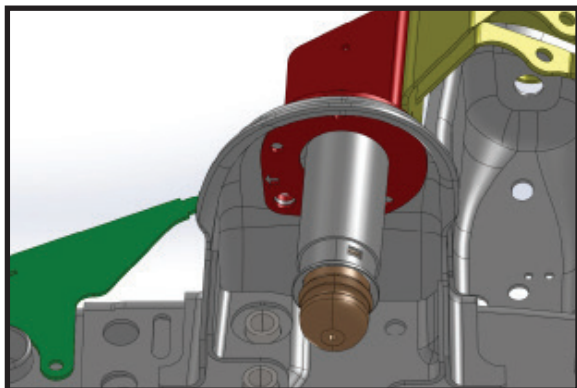


FIG.6

13. Install the supplied 5/8" (605508) bolts, (605525) nuts, and (605530) washers from bag 4. Fasten using a 15/16" socket/wrench in the existing factory hole in the coil bucket. If the anchor is not sitting flush use a clamp to bring the anchor flush with the coil bucket. Use the supplied drill plate and mark the center of the holes using a centering punch. Drill the marked holes to 3/8" and install the 3/8" (605108) hardware using a 9/16" socket/wrench. Once the anchor is fastened to the coil bucket, snug down the bolts holding it to the coilover mount but do not tighten yet. (FIGURE 6)

NOTE: IF INSTALLING HYDRAULIC BUMPSTOP YOU CAN REMOVE THE DOUBLER PLATE AND REPLACE IT WITH THE BUMPSTOP MOUNT AFTER THE HOLES HAVE BEEN DRILLED.

14. Use a clamp to hold the shock mount flush to the frame to mark for drilling. The cut out should center over the hole in the frame. Center punch each hole and drill through the frame using a 1/2" drill bit. Only drill through the outer wall of the frame, do not drill through the inner wall. Install the (605301) bolts using the supplied nut tabs through the access hole in the outer wall being careful not to drop the nut tabs inside of the frame. Fasten using a 3/4" socket/wrench. (FIGURE 7)

FIG.7



15. Tighten remaining hardware on the shock mount and anchor bracket using 9/16", 3/4", and 15/16" sockets/wrenches.

16. Prior to mounting the passenger side shock hoop, a small piece of the shock bucket flange needs to be trimmed. Your lift height setting and track bar adjustment will dictate how much material needs to be trimmed. At the bare minimum, ICON recommends removing the bottom corner at a 45 degree angle up to the frame. If trimming beyond a 45 degree angle, more clearance will be required. If in doubt, cycle the suspension to ensure adequate clearance. (FIGURE 8 & 9)

FIG.8



FIG.9

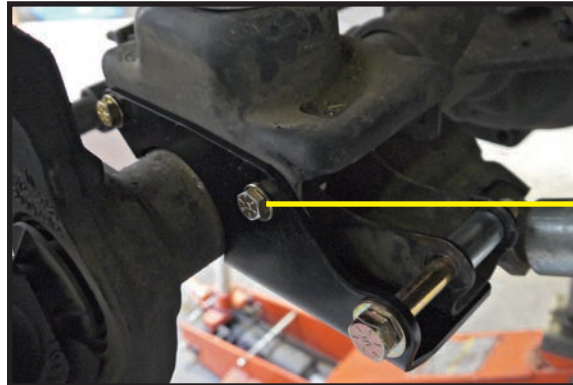


17. Mount the passenger side in the same manner prior to assembly portion of the rear rib will need to be cut off as shown. Certain models will require the battery tray and other components to be loosened and/or trimmed in order to speed up the installation process and allow easier access to tighten the hardware.

18. The ICON coilover can be installed at this time. Using the hardware from bag 4, fasten the 1/2" (605306) bolts, (605322) nuts and (605330) washers, then attach at the coilover to the upper shock mount first. Installation of the nut and washer on the back side is very tight. It may be necessary to pull the lower part of the shock out towards the brake caliper allowing more access behind the shock. Once the coilover is connected to the hoop and everything is tight, slowly raise the axle up to the shock to align the lower mount. Use hardware from bag 5 to fasten the 1/2" (605311) bolts, (605322) nuts, and (605330) washers.

19. Tighten all hardware on the axle shock mount that was left loose in Step 11. (FIGURE 10)

FIG.10



Replace with flanged bolt in (125101) brakeline kit

20. Mount the reservoir using the reservoir mount and instructions included with the coilovers.

21. Install the front track bar bracket (124000) by placing it in the factory track bar pocket. Install the factory bolt through the lower hole in the stock position using red thread locker. Install the supplied U-bolt (605150) around the axle as shown and fasten with the supplied 3/8" (605101) bolt, (605122) nut, and (605133) washer from bag 1. The pocketed nut will use the 3/8" nut tab (294002) for easier installation. Reinstall the factory track bar or ICON track bar using the supplied 9/16" (605445) bolt, (605450) nut, and (605455) washer from bag 1. (FIGURE 11)

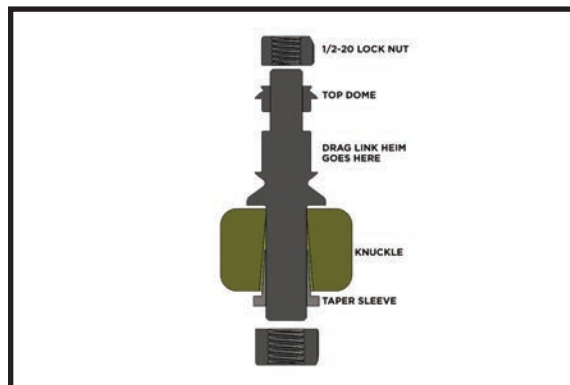
FIG.11



22. Reconnect track bar to axle using a 21mm socket/wrench.

23. Install taper adapter into the steering knuckle as shown. Locate bag 1 and install (127001) taper on top, (127003) taper sleeve on bottom, and supplied lock nut (605525) on bottom side. (FIGURE 12)

FIG.12



24. Assemble drag link to factory steering adjuster.

25. Install the drag link rod end over the installed taper adapter at the knuckle followed by the upper misalign (127001) and lock nut (605350).

26. (Rubicon) Reconnect the front locker solenoid.

27. Reconnect the front differential breather tube to the frame.

28. Install the supplied sway bar links from bag 2. The sway bar links are supplied loose and must be adjusted and jam nut fastened by the end user. At their minimum height they are for a kit being installed at minimum ride height, which is also ICON's recommended ride height. The studs on the rod ends are to be installed 180 degrees apart. Use a supplied (605330) washer on the both sides of the sway bar and axle mount, fasten using (605350) lock nut. At static ride height the ideal setting is so that the sway bar and link are 90 degrees to one another. (FIGURE 13)

FIG.13



29. Install the supplied brake lines per your factory service manual. The supplied brake line kit was designed to mimic late model factory routing. The installed metal bracket installs into the factory coil seat on the axle. Even if your vehicle was not equipped with this brake line routing, your stock axle has the provisions for it and the flanged bolt supplied is to go through both the lower shock bracket installed in Step 11 and fasten into the brake line bracket nut. The steel brackets are mirrored from left to right, but need to be installed on the opposite hand side in order to clear the lower coilover brackets. (FIGURE 14)

FIG.14



30. Install the ICON driveshaft (07-11 models: IVD22016) (12+ models: IVD22014) and the exhaust spacer kit (12+ models IVD22011).

31. Tighten all factory hardware to factory specs. Torque ICON supplied hardware to:

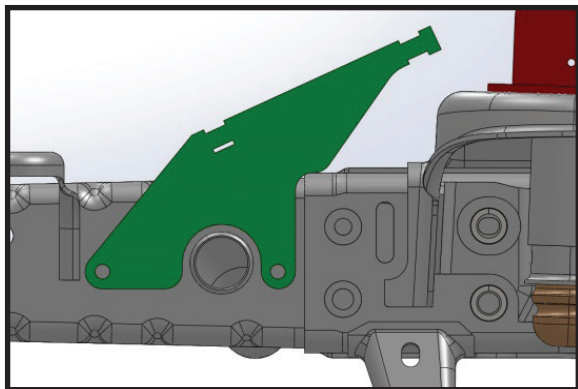
5/16" to 17 ft-lbs
3/8" to 30 ft-lbs
7/16" to 50 ft-lbs
1/2" to 75 ft-lbs
9/16" to 110 ft-lbs
5/8" to 170 ft-lbs

32. Install wheels [Torque to factory spec] and lower vehicle to the ground.

33. Have the vehicle professionally aligned.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.



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